



DATA SHEET

RAPID EPOXY FILLER SPEED 1P1

CHARACTERISTICS

The **SPEED 1P1** epoxy mastic is a two-components product. It is formulated with high-quality products, and specially designed for leisure boat applications. It has very rapid drying qualities.

This filler is waterproof, has high mechanical strength, and can be used below the waterline. It is not subject to shrinkage.

SPEED 1P1 has no solvent and no phenol. It is easy to apply and sands easily (if the working times are correctly observed).

It has excellent adhesion to epoxy, polyester, steel, aluminium and painted surfaces.

This product is used for the repair of small or large imperfections, for restoring the shape of an aluminium surface, for the repairs after osmosis treatment, for the packing of ballast, etc. It can be applied in coats of up to 2 cm at a time.

PHYSICAL CHARACTERISTICS

The mixture ratios by volume:Base: 1 / Hardener: 1

Density:1.5

Application temperature:7°C minimum

Flash point:> 61°C

	8°C	15°C	23°C
Pot life:	45 mins	22 mins	10 mins
Second coat:	24 hrs	10 hrs	6 hrs
Sandable:	24 hrs	10 hrs	6 hrs
Hardening to centre:	96 hrs	48 hrs	24 hrs
Time before return to water:	96 hrs	72 hrs	48 hrs

APPLICATION

Create a homogeneous mixture. The surface should be dry, sanded, dust-free, and free of all traces of grease.

Apply the mixture using a spatula. The pot life of the mixture is short, and so the product should be prepared in small quantities. Smooth off and leave to dry.

This product can take further coats or be sanded after 6 hours (at a temperature of 23°C).

PACKING AND STORAGE

Packaging :400 g, 1 kg and 5 kg

Storage :Store in a room free of humidity and at a temperature between 15°C and 25°C, in the original unopened packs.

PRECAUTIONS FOR USE

Keep out of reach of children.

HEALTH AND SAFETY

See data sheet

This information corresponds to the actual state of our knowledge and has the sole object of informing you about our products and possible applications. It is objectively given but does not imply any guarantee by us.

Our company may modify all these details at any time